

Technical Data

BENGALAC SEMI -GLOSS



Product description

A superior alkyd based enamel topcoat providing a durable semi gloss finish.

Recommended use

Ideal for use on exterior and interior wooden and steel surfaces. Also recommended on interior cement plaster and concrete, wooden surfaces.

Film thickness and spreading rate

	Minimum	Maximum	Typical
Film thickness, dry (μm)	30	40	35
Film thickness, wet (μm)	72	95	84
Theoretical spreading rate (m^2/l)	14.0	10.50	12.00

Physical properties

Colour	As per the colour card.
Solids (vol %)*	42 \pm 2
Flash point	44°C \pm 2 (Setaflash)
Specific Gravity	1.15 – 1.30

Surface preparation

The Substrate must be sound, clean and dry, free from dust, oil, grease, laitance etc. all traces of release agents must be removed. On chalky and dusty surface, all loose material must be removed by stiff bristle brushing.

Condition during application

The temperature of the substrate should be min. 3°C above the dew point of the air, temperature and relative humidity measured in the vicinity of the substrate.

Application methods

Spray	Airless or conventional spray.
Brush	Recommended.
Roller	Recommended.

Application data

Mixing ratio (volume)	Single pack.
Thinner/Cleaner	Jotun Thinner No. 2
Guiding data airless spray	
Pressure at nozzle	min 15 Mpa (150 kg./cm ² 2100 p.s.i.)
Nozzle tip	0.013" - 0.021"

Spray angle 60° - 85°
Filter Check to ensure that filters are clean.

Drying time

Drying times are generally related to air circulation, temperature, film thickness and number of coats, and will be affected correspondingly. The figures given in the table are typical with:

- * Good ventilation (Outdoor exposure or free circulation of air)
- * Typical film thickness
- * One coat on top of inert substrate

Substrate temperature	23°C	35°C	45°C
Surface dry	6 h	4 h	3 h
Through dry	16 h	12 h	10 h
Dry to recoat, minimum ¹	12 h	10 h	8 h
Dry to recoat, maximum ^{2,3}			

1. Recommended data given for recoating with the same generic type of paint.
2. In case of multi-coat application, drying times will be influenced by the number and sequence and by the total thickness of previous coats applied – reference is made to the corresponding system data sheet.
3. The surface should be dry and free from any contamination prior to application of the subsequent coat.

The given data must be considered as guidelines only. The actual drying time/times before recoating may be shorter or longer, depending on film thickness, ventilation, humidity, underlying paint system, requirement for early handling and mechanical strength etc. A complete system can be described on a system sheet, where all parameters and special conditions could be included.

Typical paint system

On Wooden Surfaces.

Bengalac Wood Primer 1 x 30 µm
Bengalac Semigloss 2 x 35 µm

On Cement plaster or Concrete

Jotashield Alkali Resistant Primer 1x 30 µm
Stucco 2 Coats
Bengalac Semigloss 2 x 35 µm

On Steel Surfaces.

Red Oxide Primer or Cromoprimer 1 x 35 µm (Dry Film Thickness)
Bengalac Semigloss 2 x 35 µm (Dry Film Thickness)

For Interior surfaces it is recommended to use Fenomastic Primer or Jotun Masonry Primer

For Exterior surface it is recommended to use Jotashield Alkali Resistant Primer, Jotashield penetrating Primer or Jotun Masonry Primer

Other systems may be specified, depending on area of use

Storage

The product must be stored in accordance with national regulations. The product must be kept in a cool and well-ventilated place, protected from heat and direct sunlight. Containers must be kept tightly closed.

Handling

Handle with care. Stir well before use.

Packing size

1 US G and 5 US G.

Packing may vary from country to country according to local requirements.

Health and safety

Please observe the precautionary notices displayed on the container. Use under well ventilated conditions. Do not breathe or inhale mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately.

For detailed information on the health and safety hazards and precautions for use of this product, we refer to the Material Safety Data Sheet.

DISCLAIMER

The information in this data sheet is given to the best of our knowledge based on laboratory testing and practical experience. However, as the product is often used under conditions beyond our control, we cannot guarantee anything but the quality of the product itself. We reserve the right to change the given data without notice.

Jeddah - Head Office	Riyadh (Branch)	Dammam (Branch)	Yanbu - Factory
Jotun Saudia Co. LTD	Jotun Saudia Co. LTD	Jotun Saudia Co. LTD	Jotun Saudia Co. LTD
P.O. Box 34698	P.O.Box 91586	P.O Box 4906	P. O. Box 30154
Jeddah - 21478	Riyadh 11643	Dammam 31412	Yanbu Al Sinaiya
Saudi Arabia	Saudi Arabia	Saudi Arabia	Saudi Arabia
Phone +966 02 6350535	Phone +966 01 2430503	Phone +966 03 8473090	Phone +966 04 3962911
Fax +966 02 6362483	Fax +966 01 2709689	Fax +966 03 8474097	Fax +966 04 3968483

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