

# Technical Data

## JOTAFLOOR COATING



### Product description

Jotafloor Coating is a high performance, self smoothing, solvent free, seamless epoxy coating capable of being applied at varying thicknesses to suit the final use of the floor. Jotafloor Coating offers excellent chemical, abrasion and impact resistance.

### Recommended use

Jotafloor Coating has a wide range of application uses ranging from light industrial areas to floors requiring long lasting protection from abrasion and heavy loads. Typical areas include:

- Warehouses
- Garages
- Dairies
- Factories
- Laboratories
- Aircraft hangers
- Plant rooms
- Food manufacturing plants

### Film thickness and spreading rate

	Minimum	Maximum	Typical
Film thickness, dry ( $\mu\text{m}$ )	200	500	300
Film thickness, wet ( $\mu\text{m}$ )	200	500	300
Theoretical spreading rate ( $\text{m}^2/\text{l}$ )	5	2	3,3

### Physical properties

Colour Cream 908, Light grey 967, Papyrus 980, Red 2230, Yellow 414  
Solids (vol %) \* 98  $\pm$  2

Flash point >100°C (Setaflash)

Gloss Glossy  
Water resistance Excellent  
Abrasion resistance Excellent  
Solvent resistance Excellent  
Chemical resistance Excellent Check chemical resistance values in Jotafloor chemical resistance chart.

\* Measured according to ISO 3233:1998 (E)

### Surface preparation

All concrete damaged by exposure to chemicals, contaminated by any substance or unsound in any way, shall be removed to expose sound concrete.

Coated surfaces

Clean, dry and undamaged compatible primer. Contact your local Jotun office for more information.

## Other surfaces

Concrete surface preparation by using dust free captive blasting units, grinding equipment, sand blasting or high pressure water jetting is critical to achieving the right surface profile prior to paint application. Contact your local Jotun office for more information.

The coating may be used on other substrates. Please contact your local Jotun office for more information.

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## Condition during application

The temperature of the substrate should be minimum 10°C and at least 3°C above the dew point of the air, temperature and relative humidity measured in the vicinity of the substrate. The moisture content in the concrete should not exceed 4 % (by weight). The coating should not be exposed to oil, chemicals or mechanical stress until fully cured.

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## Application methods

Brush	Stiff nylon brush
Roller	Recommended
Other	It is very important to pierce the coating with a spiked roller, after achieving the desired thickness, to avoid air bubbles.

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## Application data

Mixing ratio (volume)	2 parts Comp. A (base) to be mixed thoroughly with 1 part Comp. B (curing agent). NO PART MIXING
Mixing	Use a slow speed drill and mixing paddle. Pour the full contents of the mixed material onto the floor immediately after mixing is completed.
Pot life (23°C)	Jotafloor Coating Comp. B (20) 10 min. (30 min. after poured on to the floor). Jotafloor Coating Comp. B (40) 20 min. (45 min. after poured on to the floor).
Thinner/Cleaner	Jotun Thinner No. 17
Note	This product should be applied by a trained specialist. Jotun can offer a list of Licensed Applicators on request to your local Jotun office.

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## Drying time

Drying times are generally related to air circulation, temperature, film thickness and number of coats, and will be affected correspondingly. The figures given in the table are typical with:

- \* Good ventilation (Outdoor exposure or free circulation of air)
- \* Typical film thickness
- \* One coat on top of inert substrate

Substrate temperature	15°C	23°C	40°C
Surface dry	6 h	3 h	2 h
Through dry	24 h	15 h	6 h
Cured	10 d	7 d	3 d
Dry to recoat, minimum	24 h	15 h	6 h
Dry to recoat, maximum <sup>1</sup>	72 h	48 h	30 h

Curing agent Comp. B (40):			
Substrate temperature	15°C	23°C	40°C
Surface dry	8 h	5 h	2 h
Through dry	32 h	20 h	8 h
Cured	12 d	9 d	3 d
Dry to recoat, minimum	32 h	20 h	8 h
Dry to recoat, maximum <sup>1</sup>	96 h	72 h	36 h

1. The surface should be free from chalking and contamination prior to application. If the maximum dry to recoat time is exceeded, please contact Jotun Paints for advice.

The given data must be considered as guidelines only. The actual drying time/times before recoating may be shorter or longer, depending on film thickness, ventilation, humidity, underlying paint system, requirement for early handling and mechanical strength etc. A complete system can be described on a system sheet, where all parameters and special conditions could be included.

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## Typical paint system

Jotafloor Sealer	1 x 50 µm	(Dry Film Thickness)
Jotafloor Coating	1 x 300 µm	(Dry Film Thickness)
or		
Jotafloor Solvent Free Primer	1 - 2 x 100 µm	(Dry Film Thickness)
Jotafloor Coating	1 x 300 - 500 µm	(Dry Film Thickness)

Note: Thickness of the finished system will vary depending on use of the finished floor. Consult your local Jotun Office for advice.

Other systems may be specified, depending on area of use

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## Test Certificates

Determination of Compressive Strength - ASTM C579  
 Determination of Tensile Strength - ASTM C307  
 Determination of Flexural Strength - ASTM C580  
 Determination of Bond strength to host concrete - BS 1881 : Part 207  
 Determination of Crack Bridgeability - ASTM C884  
 Determination of Rapid Chloride Permeability - AASHTO T277  
 Determination of Water Permeability - DIN 1048  
 Determination of Acid or Alkali Reaction - ASTM D543  
 Determination of Water or Salt Spray Test - N.F.C. Standard  
 Determination of Impact Resistance - ISO 6272  
 Determination of Shore 'A' hardness - ASTM D2240  
 Determination of Taber Abrasion (1,000 Cycles) - ASTM D4060  
 Determination of Toxicity - BS 6920  
 Determination of Flame Spread - ASTM D1360  
 Determination of ease of decontamination - BS4247 Part 1:1987  
 Determination of resistance to aviation fuel - ASTM D543 : 1987

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## Storage

The product must be stored in accordance with national regulations. Storage conditions are to keep the containers in a dry, cool, well ventilated space and away from source of heat and ignition. Containers must be kept tightly closed.

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## Handling

Handle with care. Stir well before use.

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## Packing size

13 l. Comp. A (base) and 6.5 l. Comp. B (curing agent).

2.6 l. Comp. A (base) and 1.3 l. Comp. B. (curing agent).

Packing may vary from country to country according to local requirements.

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## Health and safety

Please observe the precautionary notices displayed on the container. Use under well ventilated conditions. Do not breathe or inhale mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately.

For detailed information on the health and safety hazards and precautions for use of this product, we refer to the Material Safety Data Sheet.

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### DISCLAIMER

*The information in this data sheet is given to the best of our knowledge based on laboratory testing and practical experience. However, as the product is often used under conditions beyond our control, we cannot guarantee anything but the quality of the product itself. We reserve the right to change the given data without notice.*

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